

08/193634

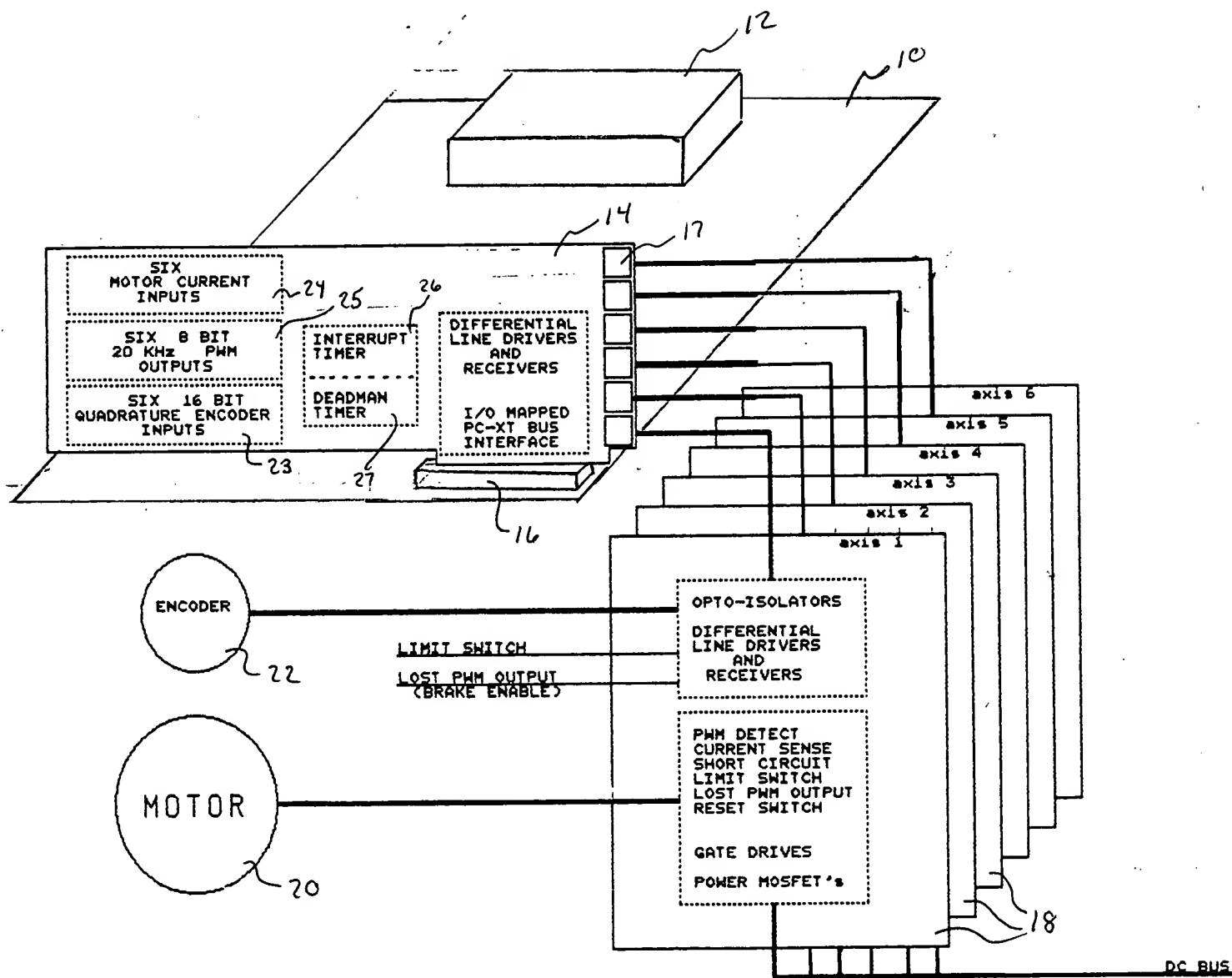


FIG 1

~~SECRET~~

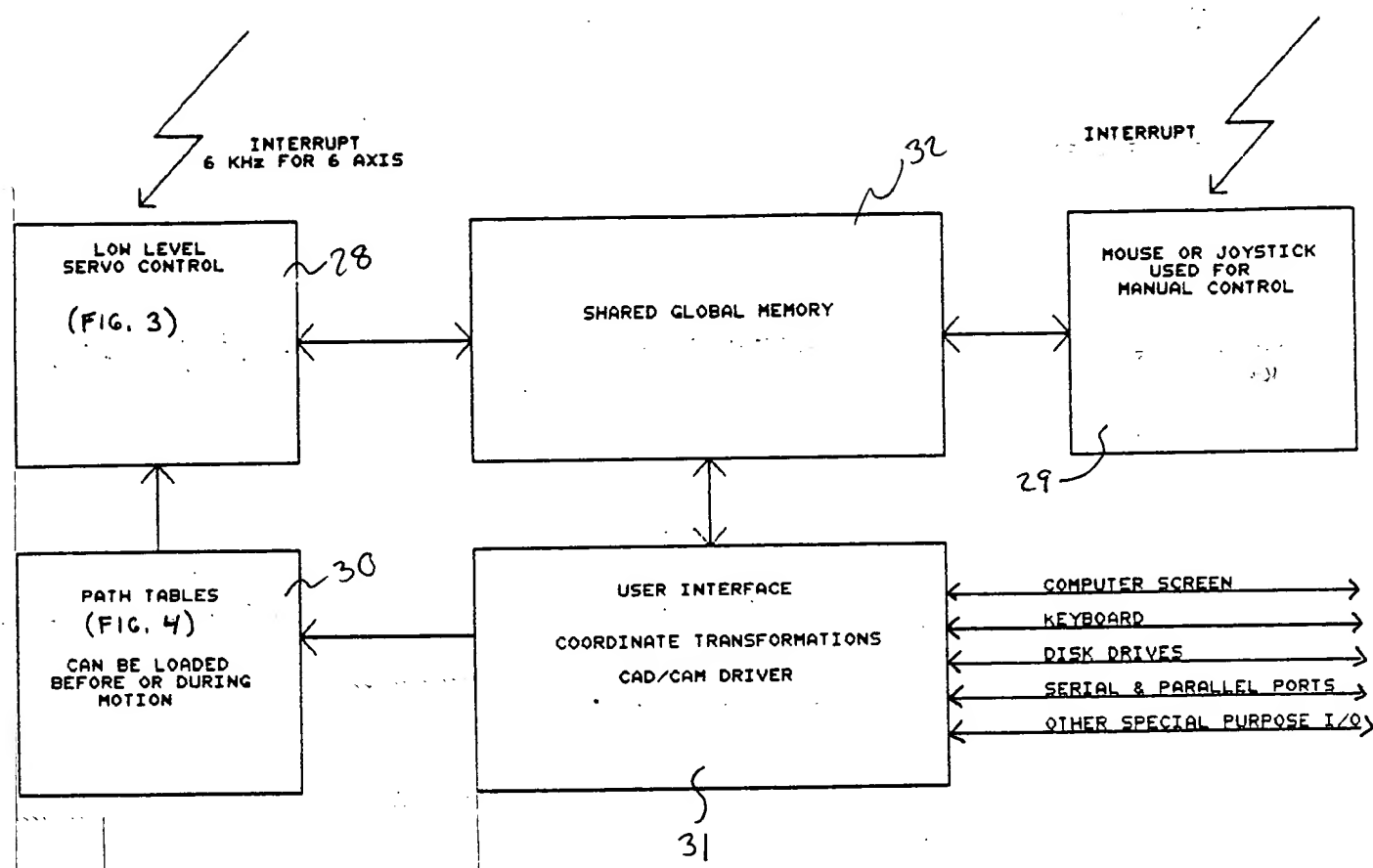


FIG 2

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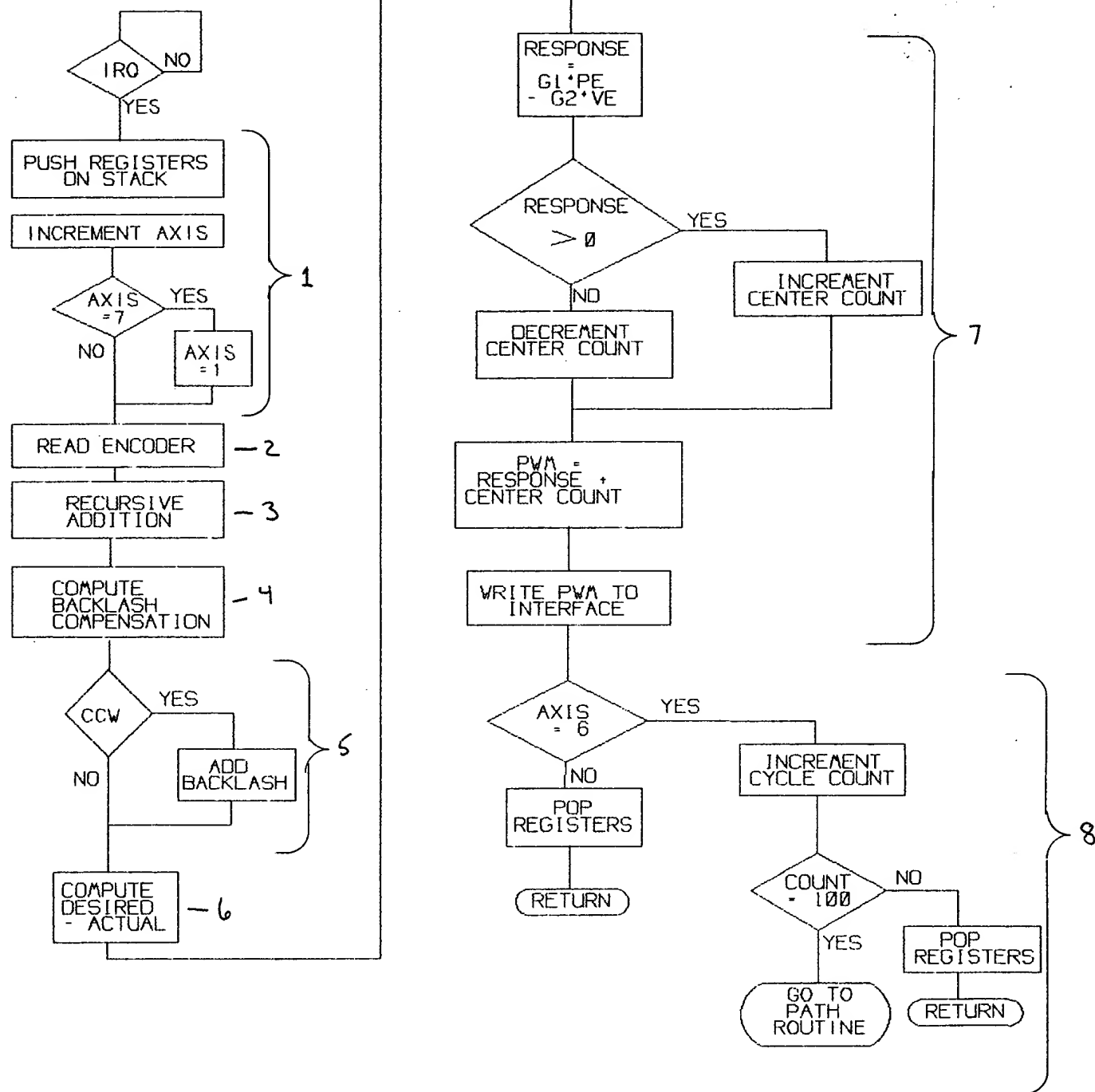


FIG. 3

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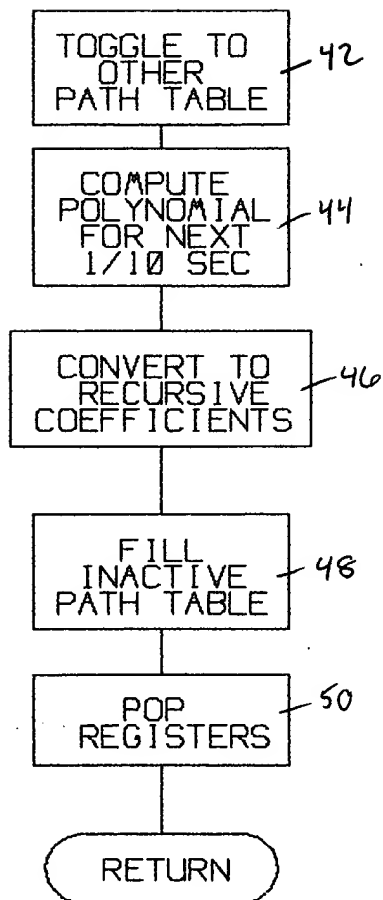


FIG. 4

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PATH TABLE 1

AXIS	POSITION	VELOCITY	ACCEL.	JERK
	34	36	38	40
1	W. F	W. F	W. F	W. F
2	W. F	W. F	W. F	W. F
3	W. F	W. F	W. F	W. F
4	W. F	W. F	W. F	W. F
5	W. F	W. F	W. F	W. F
6	W. F	W. F	W. F	W. F

PATH TABLE 2

1	W. F	W. F	W. F	W. F
2	W. F	W. F	W. F	W. F
3	W. F	W. F	W. F	W. F
4	W. F	W. F	W. F	W. F
5	W. F	W. F	W. F	W. F
6	W. F	W. F	W. F	W. F

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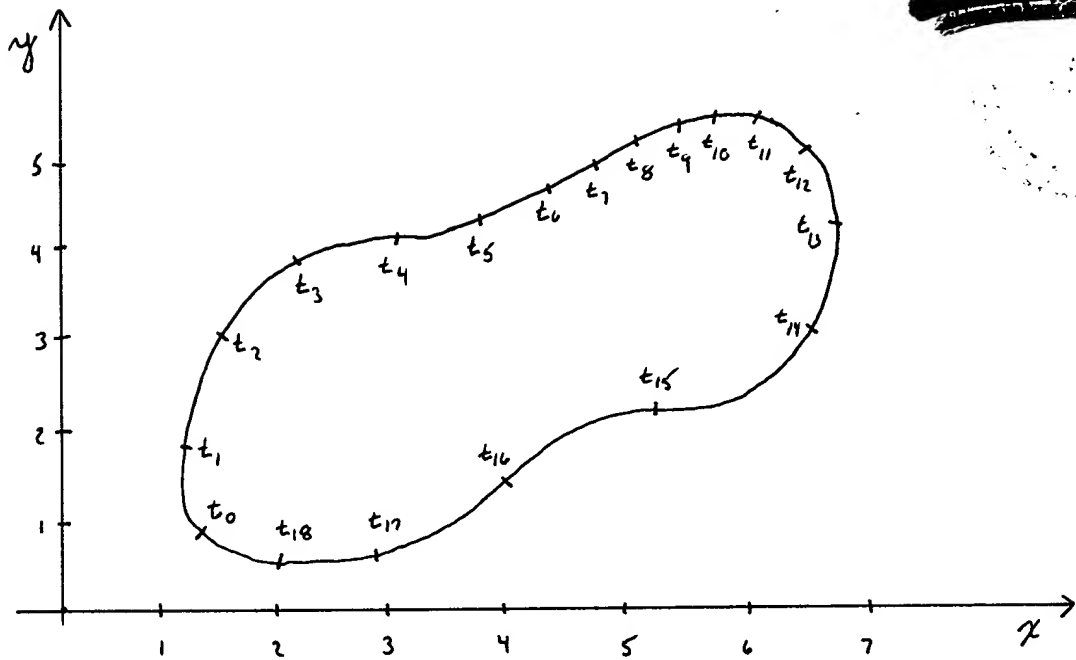


FIG 6

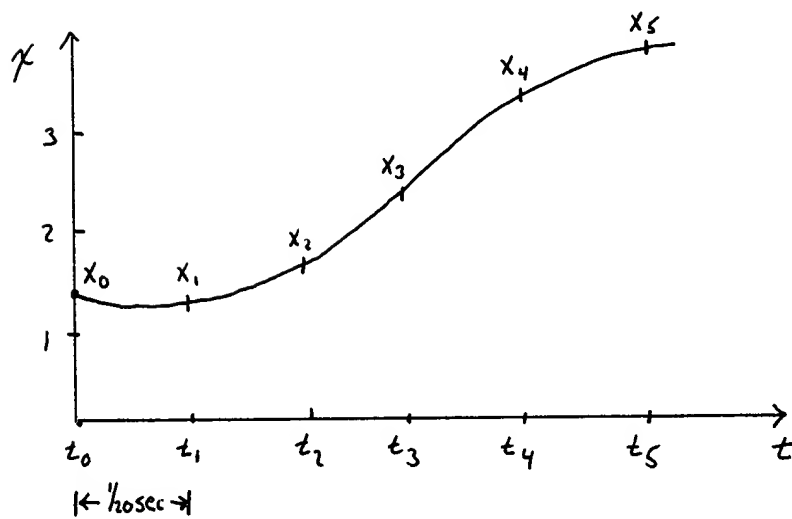


FIG 7

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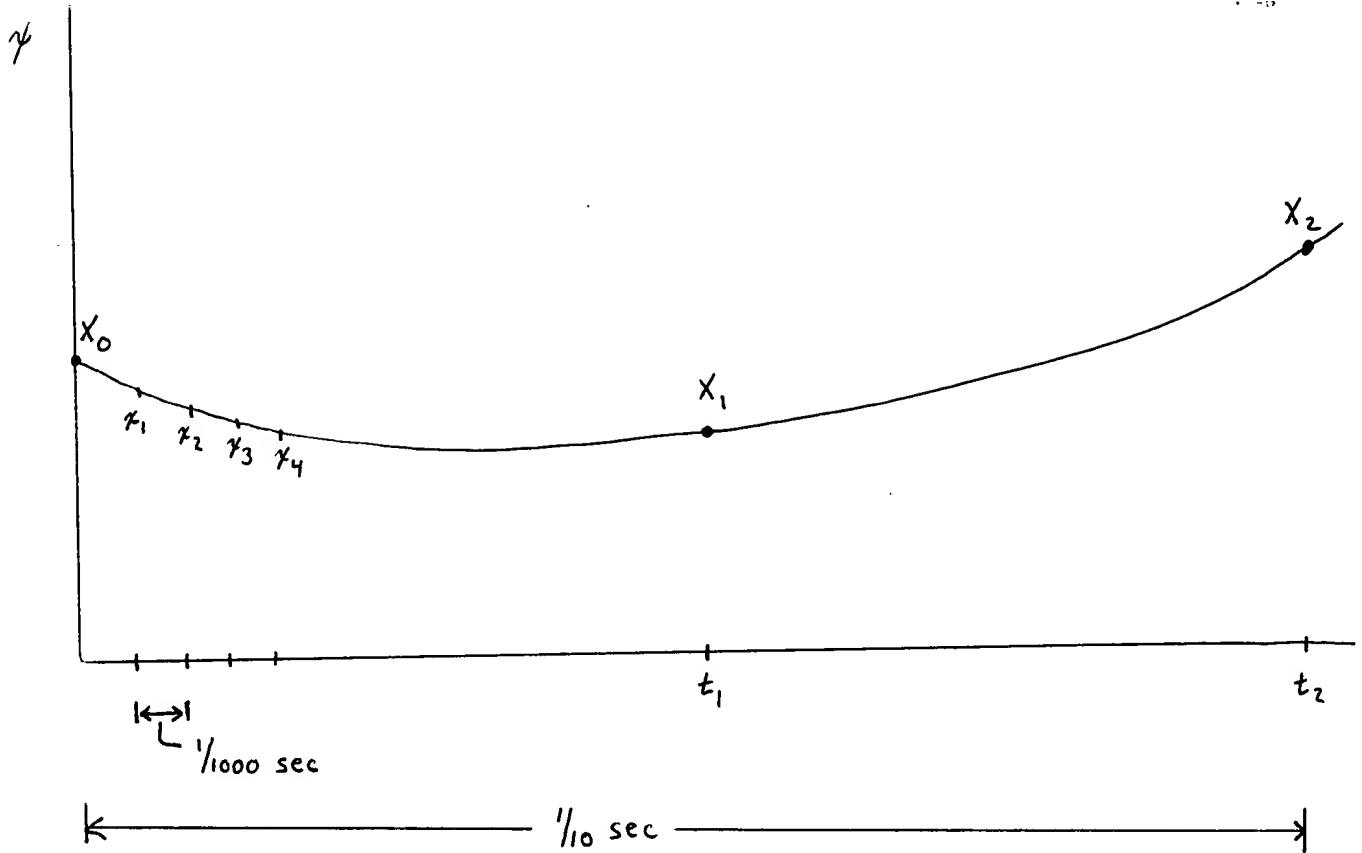


FIG 8